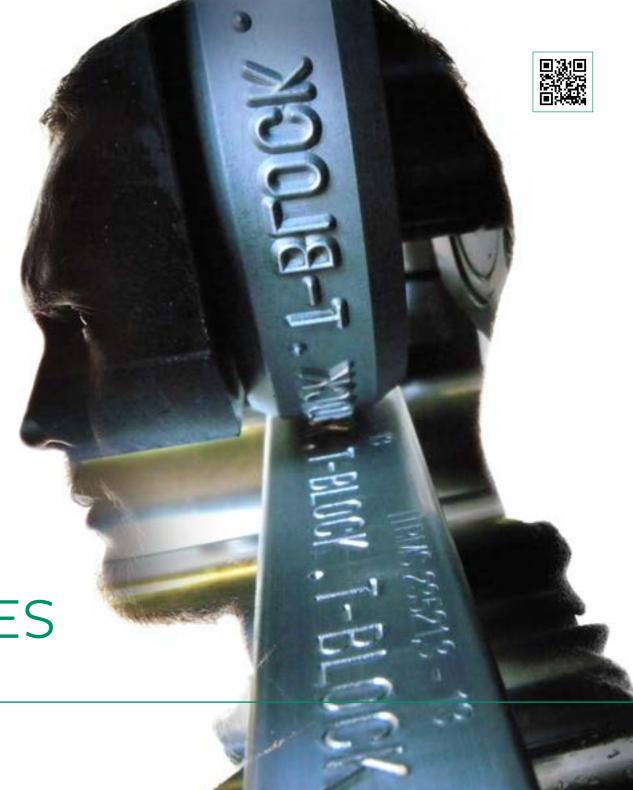




Machines and systems for industrial marking

www.automator.com



WHY CHOOSE AUTOMATOR?



Since its founding in 1940, AUTOMATOR has been focused exclusively on Industrial Marking Products and Solutions making us the largest manufacturer of marking equipment in the world.

No matter how you want to permanently Identify your product, AUTOMATOR has a solution that will exceed your expectation making a mark that will enhance your part and limit your liabilities.

Our GLOBAL network of partners (not just distributors!) are available in 102 countries serving 100+ business sectors. No matter where you are in this world, we are there to support you and our marking products, birth to death.

We are your global marking partner since 1940!



Automator is cetificated CISQ, the consortium for IT Software Quality



Automator Group believes in rational energy use as input in the design and development of its marking systems



Automator is certificated ISO 9001 IQ Net since 2003



Automator Group believes that all its machinery must be designed and produced according to the concept of "green philosophy"





Impact

MB15 MB20 MB32

EASY MARKING, IN ONE SINGLE MOVEMENT!

Benchtop machines with manual actuation by a lever

Ideal for deep and fast markings of numbers, texts and logos.

Uniform marking depth even on pieces of different heights.

The impact system prevent any deformation of the material

Suitable also for machinings, such as rivetting, inserting, caulking

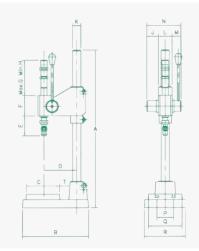








	MB15	MB20	MB32
Dimension (mm)	132×450×210	205×650×309	280×850×443
Adjustable power (kg / kN)	500 / 5	3000 / 30	6500 / 65
Item maximum height (mm)	260	330	370
Weight (kg)	10	33	99
Cava a T (mm)	6	10	12
Shank diameter (mm)	8×32	10×38	16×48
Rack stroke (mm)	30	60	100
Tool-holder stroke (mm)	8	18	22
Usable stroke (mm)	22	42	78



	MB15	MB20	MB32
Α	450	650	850
В	210	309	443
С	100	160	230
D	112	160	230
E	50	110	155
F	60	102	180
G	130	180	360
Н	95	118	325
K	30	42	70
J	29	57,5	66,5
L	48	66	106
М	30	43,5	62
N	110	166	234
Р	47	75	113
Q	101	160	220
R	133	205	280
Т	40	50	70

Impact

MB19 MB21 MB35



Pneumatic benchtop impact machines

Pneumatic actuation of the marking impact mechanism by a double effect cylinder. Ideal for deep and fast markings of numbers, texts and logos. Uniform marking depth even on pieces of different heights. The impact system prevent any deformation of the material. Suitable also for machinings, such as rivetting, inserting, caulking. Available accessories, such as cliches, types

and numbering heads for custom markings.

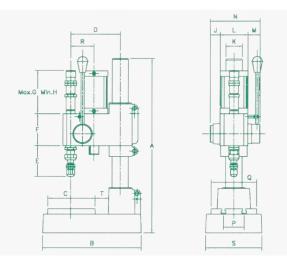








	MB19	MB21	MB35
Dimension (mm)	138×138×225	208×600×355	300×840×505
Adjustable power (kg / kN)	600 / 6	3500 / 35	7500 / 75
Item maximum height (mm)	175	270	300
Weight (kg)	14,5	53	162
T Slot (mm)	6	10	12
Shank diameter (mm)	8×32	10×38	16×48
Rack stroke (mm)	30	60	85
Tool-holder stroke (mm)	8	18	22
Usable stroke (mm)	22	42	63
Max air pressure (bar)	4	6	6
Air supply (gas)	1/8	1/4	1/4



	MB19	MB21	MB35
Α	380	600	840
В	225	355	505
С	112	176	240
D	112	180	260
E	45	120	160
F	65	118	182
G	120	160	355
Н	90	110	270
K	36	60	100
J	20,5	37	44
L	56	102	170
М	34	44	54
N	110,5	183	270,5
Р	49	80	113
Q	112	168	243
R	55	84	112
S	138	208	300
Т	29	45	70

Impact

COMPACT VP

PERFECT FOR INTEGRATION!

Pneumatic impact unit for integration

Ideal for deep and fast markings of numbers, texts and logos.

Uniform marking depth even on pieces of different heights.

Pneumatic activation by a piston.

Installation at any angle and with limit switches.

The impact system prevent any deformation of the material.

Suitable also for machinings, such as rivetting,

inserting, caulking





MB21VP

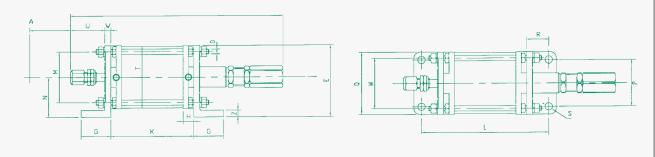




MB19VPN



	MB19VPN	MB21VP	MB35VP
Dimension (mm)	235×65×78	395×115×130	670×184×217
Adjustable power (kg / kN)	600 / 6	3500 / 35	7500 / 75
Weight (kg)	2	10	38
Shank diameter (mm)	8×32	10×38	16×48
Tool-holder stroke (mm)	8	18	25
Rack stroke (mm)	24	49	85
Piston stroke (mm)	32	67	110
Air pressure (bar)	4	6	6
Air supply (gas)	1/8	1/4	3/8



	MB19VPN	MB21VP	MB35VP		
А	32	55	90		
С	235	395	670		
D	M8	MI0	MI6		
E	78	130	217		
G	45	55	87		
Н	14	20	32		
K	88	153	234		
L	158	238	364		
М	45	90	140		
N	45	72,5	130		
Р	45	90	140		
Q	65	115	184		
R	35	42,5	65		
S	П	14	17		
Т	60	105	170		
U	35	64	110		
W	10	12	27		
Z	10	12	20		

Impact

MARKING UNIT

MARKING MADE EASY!

Impact mechanism for integration

Ideal for deep and fast markings of numbers, texts and logos.

Uniform marking depth even on pieces of different heights.

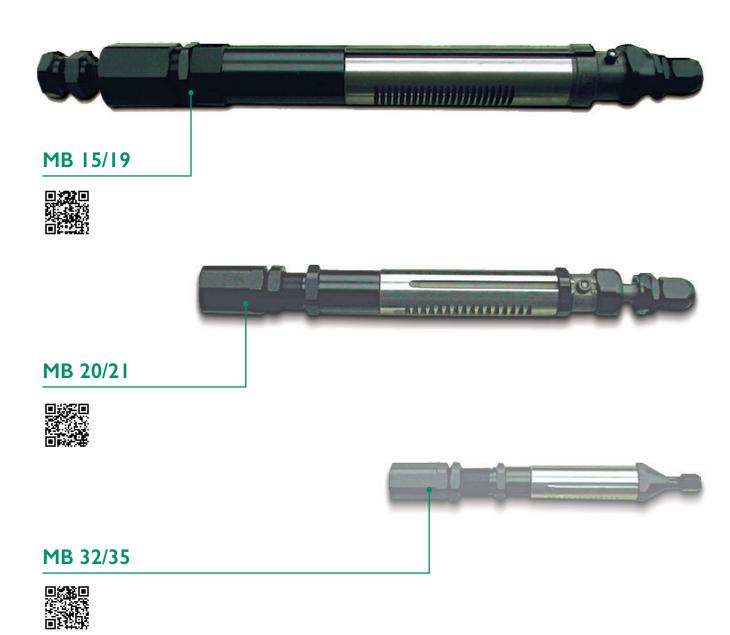
Installation at any angle.

The impact system prevent any deformation of the material.

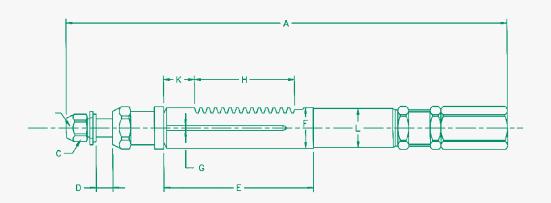
Suitable also for machinings, such as rivetting, inserting, caulking.

Available accessories, such as cliches, types

and numbering heads for custom markings.



	MB15/19	MB20/21	MB32/35
Length (mm)	240	392	690
Adjustable power (kg / kN)	500 / 5	3000 / 30	6500 / 65
Weight (kg)	0,6	2, I	10,2
Shank diameter (mm)	8×32	10×38	16×48
Rack stroke (mm)	30	60	100
Tool-holder stroke (mm)	8	18	22
Usable stroke (mm)	22	42	78



	MB15/19	MB20/21	MB32/35
Α	240	392	690
В	6-8	10	16
С	13-17	24	36
D	8	17	22
E	80	137	224
F	25	36	60
G	3	6	7
Н	51	94,2	131,9
K	16	21	61
J	1,25	2	2
L	24	34	58

Impact

MICRO



Portable manual marking tool

Actuated by the simple pressing of the palm.

Maximum adjustable power up to 50 kg.

Center punch for creating a dimple in any material.

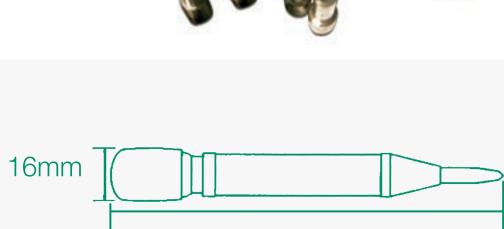
Provided with a tip for tracing and cheselling. Excellent for marking one standard letter, number or symbol, in 2,5 mm character height or in 3 mm upon request.



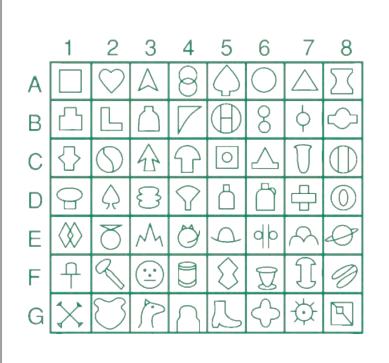








150mm



Hot Foil

MB20E MB21E MB21EU

IDEAL TO MARK FABRICS, PLASTICS AND WOOD!

Manual and pneumatic hot machines and units.

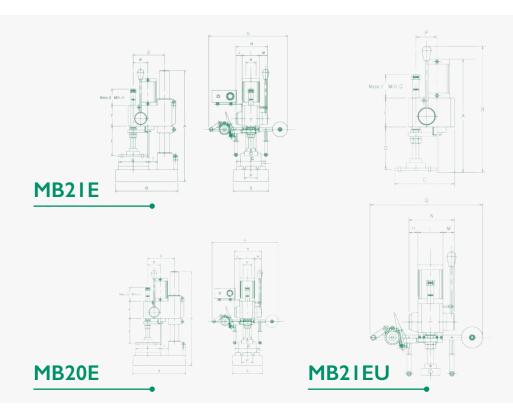
Manual or pneumatic actuation of the rack. Equipped with lever to move the hot press mechanism.

Equipped with automatic ribbon advance device.

Equipped with thermostat to adjust the temperature in relation with the material and the marking time. Perfect for dry marking and colored marking with a ribbon between the marking head and the surface to be marked.

Available accessories, such as cliches, types and numbering heads for custom markings.





	MB20	MB21E	MB21EU
Dimension (mm)	205×650×309	208×600×355	435×250×475
Adjustable power (kg / kN)	50 / 0,5	150 / 1,5	150 / 1,5
Item maximum height (mm) / Hithout heating block	275 385	206 318	
Cava a T (mm)	10	10	
Weight (kg)	38,5	58	27,5
Shank diameter (mm)	dia 27	dia 27	dia 27
Rack stroke (mm)	65	67	67
Usable stroke (mm)	65	67	67

	Α	В	С	D	Dı	D^2	E	Ε¹	E ²	F	G	Н	К	J	L	М	N	Р	Q	R	S	Т	U
20	650	309	160	160				60	170	102	85	55	42	57,5	66	42,5	166	75	160	205	205	45	50
21E	600	355	176	180				177	65	118	150	110	60	37	102	44	183	80	168	84	208	50	475
21EU	435	355	250		177	65	115			150	110	40			100	44	184	84	475				

Presses

MB - S



Manual rack activation presses

Ideal for riveting, inserting, bending, caulking.

Manual activation of the rack by a lever.

Maximum sensitivity and precision with strict rack adjustment.

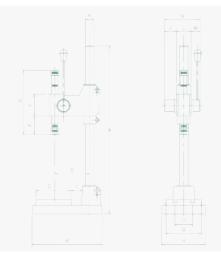








	MB15/19	MB20/21	MB32/35
Dimensions (mm)	132×450×210	205×750×309	280×850×443
Adjustable power (kg / kN)	50/0,5	70/0,7	90/0,9
Item maximum height (mm)	265	385	460
Weight (kg)	10	33	99
Cava a T (mm)	6	10	12
Shank diameter (mm)	dia 13	dia 27	dia 27
Rack stroke (mm)	27	65	100
Usable stroke (mm)	27	65	100



	MB15/19	MB20/21	MB32/35
Α	450	750	850
В	210	309	443
С	100	160	220
D	112	160	230
E	40	60	60
F	59	102	180
G	155	250	430
K	30	42	70
J	29	57,5	66,5
L	48	66	106
М	32	42,5	61,5
Ν	109	166	234
Р	50	80	120
Q	100	160	220
R	132	205	280
Т	38	45	70

Presses

MB - P

FORCE AND SENSIBILITY!

Impact mechanism for integration

personalize the marking.

caulking.

Ideal for getting a fast and deep marking of logos, texts and numbers.

Pneumatic actuation of the rack through a souble effect piston.

Installation at any angle.

Maximum sensitivity and precision with strict rack adjustment.

Bankholder effect to prevent any deformation of the matrial.

Same marking depth on items of different heights.

Many accessories available, such as clichè, types, type holders, numbering heads to

Suitable also for machining operators for pressing, rivetting, inserting, bending and





MB19P





MB21P





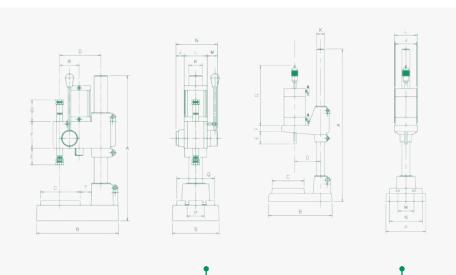
MB35P











MB125P

MB19P-21P-35P

	MB15/19	MB20/21	MB32/35	MB125P
Dimension (mm)	138×350×225	208×600×355	300×800×505	208×600×355
Adjustable power (kg / kN)	100/1	250/2,5	450/4,5	800/8
Item maximum height (mm)	175	318	380	285
Weight (kg)	14,5	53	162	58
Cava a T (mm)	6	10	12	10
Shank diameter (mm)	dia 13	dia 27	dia 27	dia 16
Rack stroke (mm)	22	67	80	
Usable stroke (mm)	22	67	80	75
Maximum air pressure (bar)	4	6	6	
Air supply (gas)	1/8	1/4	1/4	

		В															
MB15/19	350	225	110	112	40	65	45	36	20,5	56	34	110,5	46	110	55	138	27
MB20/21	600	355	176	180	65	118	110	60	37	102	44	183	80	168	84	208	50
MB32/35	800	505	242	268	67	172	175	100	44	170	56,5	2745	113	242	112	300	72
MB125P	600	355	176	180	105	38	360	dia 60	dia 132	134	80	168	208				

Roll marking

MB41

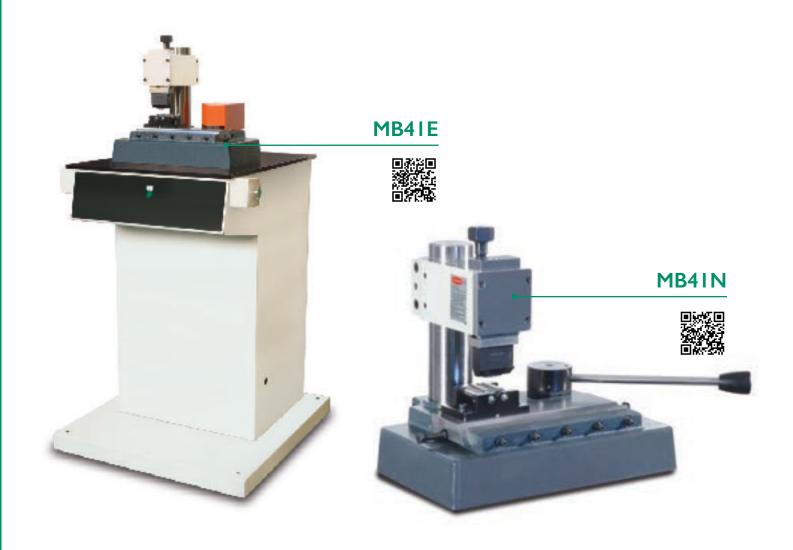
Roll marking machines for small diameters

Ideal for marking small diameters, from 8 to 65mm.

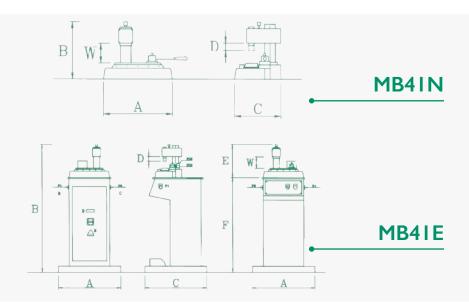
Manual or electric activation of the rack.

Double rolls support or with central pivot for marking cables.

Standard accessories complete the range of roll machines for marking small diameters; from types and cliché to adjustable supports and supports for cave objects.



	MB41N	MB41E
Dimensions (mm)	355×350×242	600×1090×600
Bank		•
Motor power (kw / V)		0,18/380
Motor		380 trif. 50 Hz 110 mono 60 Hz
Weight (kg)	35	110
Maximum diameter (mm)	65	65
Stroke (mm)	120	120



	MB41N	MB41E
Α	355	600
В	255	1090
С	245	600
D	37	30
E		300
F		760
G		
Н		
I		
L		
М		
N		
0		
Р		
X		
Υ		
Z		
W	135	135

Roll marking

MB71

DEEP AND FAST MARKING

Roll marking machines for medium diameters

Perfect for marking diameters up to 110mm.. Manual, electric or electro-pneumatic models.

Double rolls support or with central pivot for marking cables.

Many standard accessories both for the marking heads - numberings, clichè, interchangeable types - and for the supports - for cave or round pieces..





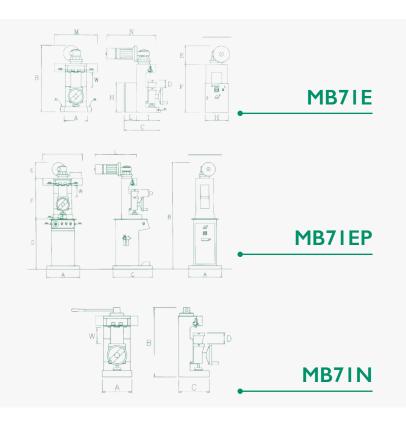












	MB71N	MB71E	MB71EP
Dimension (mm)	340×830×310	360×1020×500	600×1730×600
Bank			•
Motor power (kw / V)		0,55/380	0,55/380
Motor		380 trif. 50 Hz 110 mono 60 Hz	380 trif. 50 Hz 110 mono 60 Hz
Weight (kg)	126	138	230
Maximum diameter (mm)	110	110	110
Stroke (mm)	180	180	180
Cava a T (mm)	10	10	10
Maximum air pressure (bar)			6-8
Pneumatic bank			•

	А	В	С	D	Е	F	G	Н	1	L	М	N	0	Р	Х	Υ	Z	W
MB71N	340	830	310	110														225
MB71E	340	1020	500	110	240	730	350	450	310	190	480	560						225
MB71EP	435	355	250	230	177	65	115		480	560								84

Roll marking



MB71U

VERY EASY FOR INTEGRATION

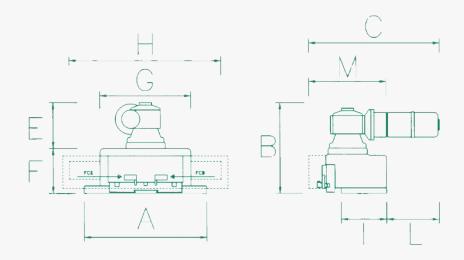
Roll marking unit

Especially ,designed for integration in production lines and transfers MB71UE rolling marking electric unit has a motor and 2 endswitch for running the slide of 180 mm stroke.

Many standard accessories available, such as types, clichè and numbering heads, to personalize the marking.



	MB71U
Dimensions (mm)	400×450×560
Motor power (kw / V)	0,55/380
Motor	380 trif. 50 Hz 110 mono 60 Hz
Weight (kg)	50
Stroke (mm)	180



	MB71U
В	225
С	110
D	112
E	40
F	65
G	45
Н	36
I	20,5
L	56
М	34

Roll marking

MB71CE

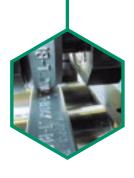
UP TO 80 MM DIAMETERS!

Marking in continuous

The electric model MB7ICE is partcularly suitable for continuous marking on bars and tubes, up to 80mm maximum, with a rate of 12mt/minute with 2 rolls.

An angraved die or interchangeable types gear the exagons, pulling it through the marking.

Engine: motorgear 380 triphase 50 hz. Standard accessories complete the machine, being so strong, easy and cost effective.







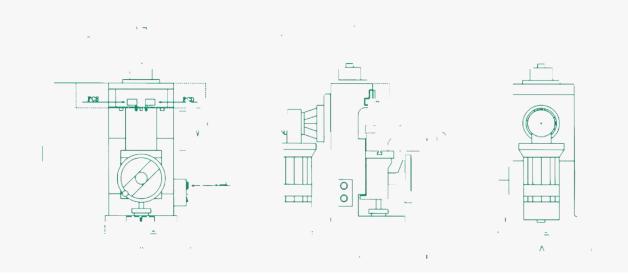
MB7ICE

Watch video now!



	MB71CE
Dimensions (mm)	340×830×310
Motor power (kw /V)	0,55/380
Motor	380 trif. 50 Hz 110 mono 60 Hz
Weight (kg)	155
Cava a T (mm)	10

	MB71CE
А	350
В	225
С	110
D	112
G	40
I	65
W	45



Roll marking

MB76

FOR BIG AND HEAVY COMPONENTS!

Roll marking machines for big diameters

Perfect marking of diameters up to 650mm.

Vertical model available in manual, electric or electro-pneumatic.

90° models available in electric or electropneumatic.

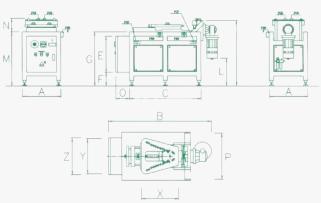
Many accessories available, such as clichè, types, type-holders, to personalize the marking.











	MB76EPV	MB76EP90°
Dimension (mm)	730×1785×650	530×1170×1000
Motor power (kw / V)	0,55/380	0,55/380
Motor	380 trif. 50 Hz 110 mono 60 Hz	380 trif. 50 Hz 110 mono 60 Hz
Weight (kg)	300	360
Maximum diameter (mm)	650	-
Stroke (mm)	290	290
Air pressure (bar)	6-8	6-8
Pneumatic stroke (mm)	16	16

	Α	В	С	D	E	F	G	Н	1	L	М	N	0	Р	Х	Υ	Z
MB76EPV	730	1785	650	280	685	820		480	560	180							
MB76EP90°	530	1170	1000		500	190	750		925	380	750	190	190	480	430	350	440

TYPES



FOR IMPACT, HOT AND ROLL MARKING

Steel types of high quality, in different heights, available singles or in boxes for impact, hot or rolling.

Sharpened edge



Hot



Low capital



Nuclear









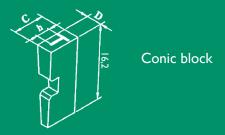


Standard font

h (mm)	ı	1,5	2	2,5	3	4	5	6	8	10	12
A sharp	*	*	*	*	*	*	*	*	*	*	
A Hot	*	*	*	*	*	*	*	*	*	*	
Lowercase	*		*		*						
A Dots					*	*	*				
Conic			*	*	*	*					
Nuclear								*	*	*	*

h (mm)	1	1,5	2	2,5	3	4	5	6	8	10	12
Α	1,5	1,5	2	2,5	3	4	5	6	8	10	
В	4	4	4	6	6	8	8	10	12	14	
С			5,7	5,7	5,7	5,7					
D			2,5	3	4	4					
Е								16	16	16	16
F								8	8	8	8







LINEAR TYPEHOLDERS



FOR IMPACT AND ROLL MARKING

Standard 1,2 or 3 lines typeholders squared with absolutely precision on the faces to grant the perfect allineament of the types and the best quality in marking. For impact, hot or rolling



Types number per line

h (mm)	2/4	2/4S	3/4	4/4	5/4	11/6	13/6	14/6	28/6	20/8	21/8	22/8	23/8
I - 1,5	9	13	20	33	53								
2	7	10	15	25	40								
2,5						8	16	24	32				
3						6	13	20	26				
4										5	10	15	20
5										4	8	12	16

Types number per cava 2 lines

h (mm)	6/4	7/4	15/6	15/6S	30/8	24/8	25/8
1 - 1,5	20	33					
2	15	25					
2,5			16	32			
3			13	26			
4					10	15	20
5					8	12	16

Types number per cava 3 lines

h (mm)									27/8
	I - I,5	26							
	2	20							
	2,5		16	20	24	32			
	3		13	16	20	26			
	4						10	12	20
	5						8	10	16





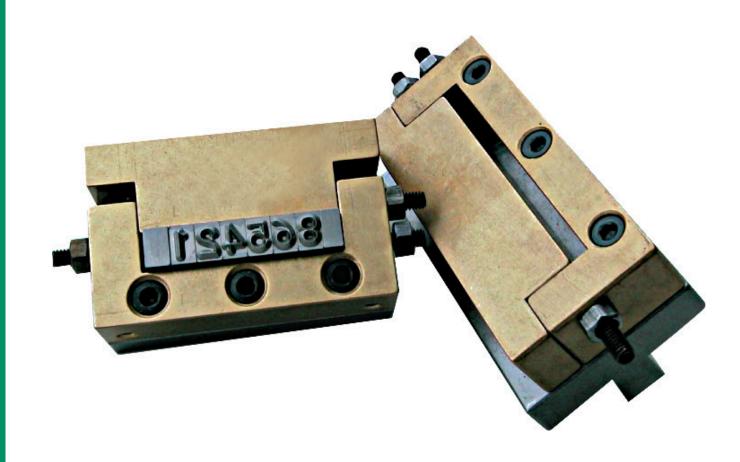
CIRCULAR TYPEHOLDERS

FOR IMPACT

Typeholders for round marking on flat surfaces built on the specific requests of the customer. For impact machines.

HOT TYPEHOLDERS



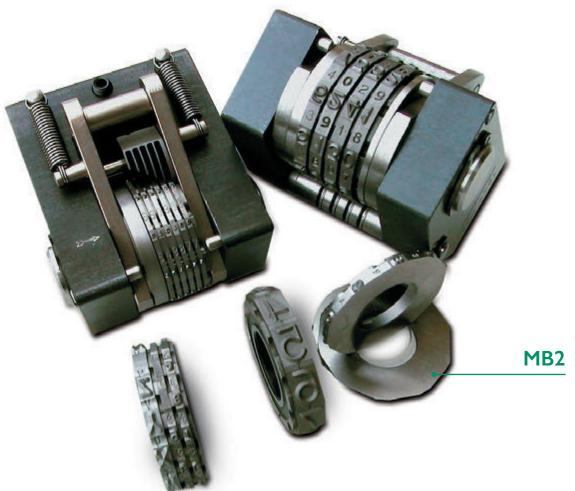


FOR HOT

Typeholders in steel and brass in two models of 65 and 80 mm for multi line of types in any caracter height.







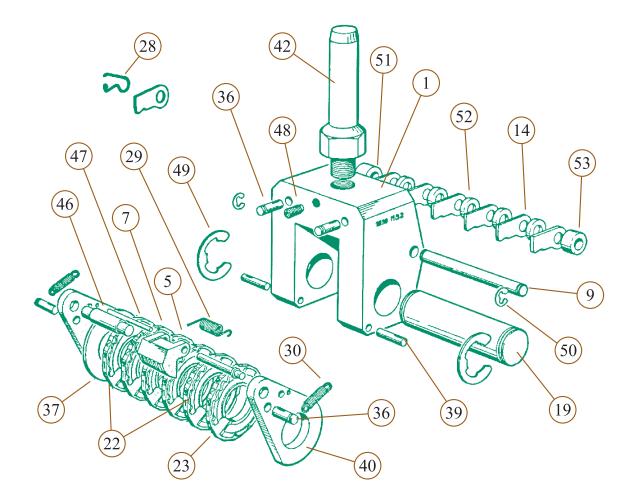
NUMBERING HEADS

FOR IMPACT, HOT AND ROLL MARKING

Automatic numbering head MB2 for marking progressive numbers with unit increase each shot. Engraving of the wheels with numbers, letters, sign and special logos, in standard, half condenced and condenced style. It's possible to mix automatic (B2) and manual (B14) wheels.

	MB2												
Incision Height (mm)													
Etroit Demi etroit Standard	2,5 2	3 2,5 2	4 3 2,5	5 4 3	6 5 4	8 6 5	10 8 6	10 8	10				
2	3,7	5	6	7	9	П	13	17	21				
3	5,9	8	9,5	П	14	17	20	26	32				
4	8, I	П	13	15	19	23	27	35	43				
5	10,3	14	16	19	24	29	34	44	54				
6	12,5	17	20	23	29	35	41	53	65				
7	14,7	20	23,5	27	34	41	48	62	76				
8	16,9	23	27	31	39	47	55	71	87				
9	19,1	26	30,5	35	44	53	62	80	98				
10	21,3	29	34	39	49	59	69	89	109				
П	23,5	32	37,5	43	54	65	76	98	120				
12	25,7	37	41	47	59	71	83	107	131				
	Мо	re whee	els availa	able									

Consult the company



	MB2
Body	I
Release level spindle	9
Release lever	14
Wheel spindle	19
Wheel	22
Lever springs	28
Spacing ring	37
Shank	42
Blocking screw	48
Retaining rings	49-0
Spacing ring	51-3

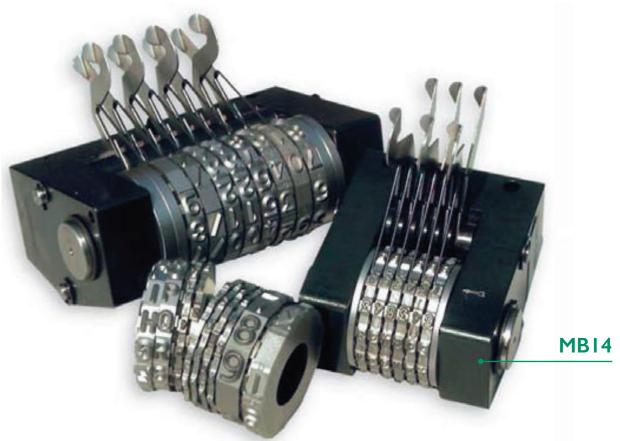
	MB2
Shaft	5
Pawl	7
Unit	23
Spring	29
Yoke spring	30
Pins	36-9
Yokes	40
Lever rod	46
Spring pin	47







NUMBERING HEADS

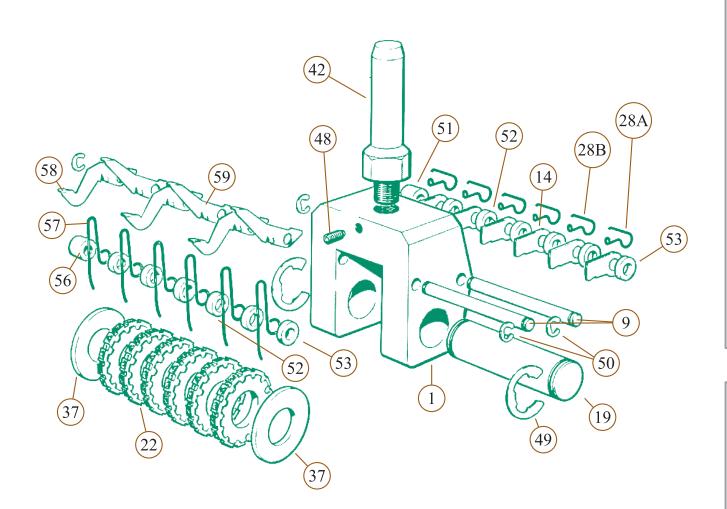


FOR IMPACT, **HOT AND ROLL MARKING**

Numbering head MB14 with levers for manual marking of numbers. Engraving of the wheels with numbers, letters, sign and special logos, in standard, half condenced and condenced style. It's possible to mix automatic (B2) and manual (B14) wheels.

		MB14						
Ir	cision	Heig	ht (mr	n)				
Standard	2,5 2 1,5	3 2,5 2	4 3 2,5	5 4 3	6 5 4	8 6 5	10 8 6	10 8
2	4	5	6	7	9	11	13	17
3	6,5	8	9,5	П	14	17	20	26
4	9	11	13	15	19	23	27	35
5	11,5	14	16	19	24	29	34	44
6	14	17	20	23	29	35	41	53
7	16,5	20	23,5	27	34	41	48	62
8	19	23	27	31	39	47	55	71
9	21,5	26	30,5	35	44	53	62	80
10	24	29	34	39	49	59	69	89
П	26,5	32	37,5	43	54	65	76	98
12	29	35	41	47	59	71	83	107
	More w	heels a	vailable					

Consult the company



	MB14
Body	I
Release level spindle	9
Release lever	14
Wheel spindle	19
Wheel	22
Lever springs	28
Spacing ring	37
Shank	42
Blocking screw	48
Retaining rings	49-0
Spacing ring	51-3

	MB14
Medium wheels	56
Control spring	57
Inferior lever	58
Superior lever	59

NUMBERING HEADS

1,5-2-2,5-3 MM



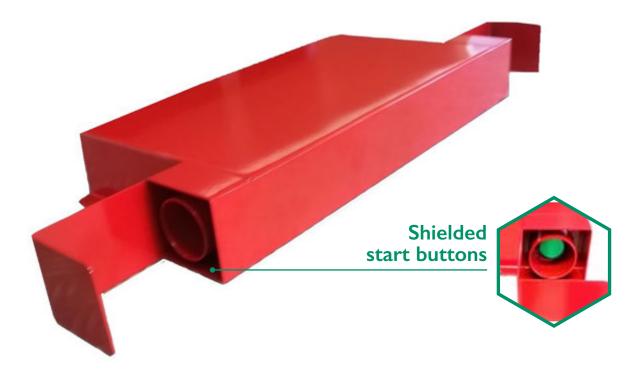
Manual numbering head with wheels up to 3 mm character height. Easy regulation of the numbering throught pulling shaft.











Dimensions (mm)	380×200×60
Fluid	filtred air
Pressure (bar)	2-8
Fluid temperature (C*)	-10 / +60

SECURITY BOX

FOR PNEUMATIC MACHINES

Two buttons pneumatic security systems, complete of anti-ripetitive valve according to the CE machines directory. Two models: Security I for impact and presses; Security 2 for hotsystems thanks to a timer:

HEAD STAMPS AND ENGRAVED DIES

FOR ALL THE MACHINES

Hand punches available in units or set of letters and numbers, in character height from I mm to I2 mm standard, mirror or nuclear.

Special dies in hardened steel in any shake and engraving to reproduce perfectly logos and drawings







SHANKS



Ø 6 - 8 mm MB15-19-19VPN



Ø 10 mm MB20-21-21VP



Ø 16 mm MB32-35-35VP



Ø 20 mm a mano - hand - manual

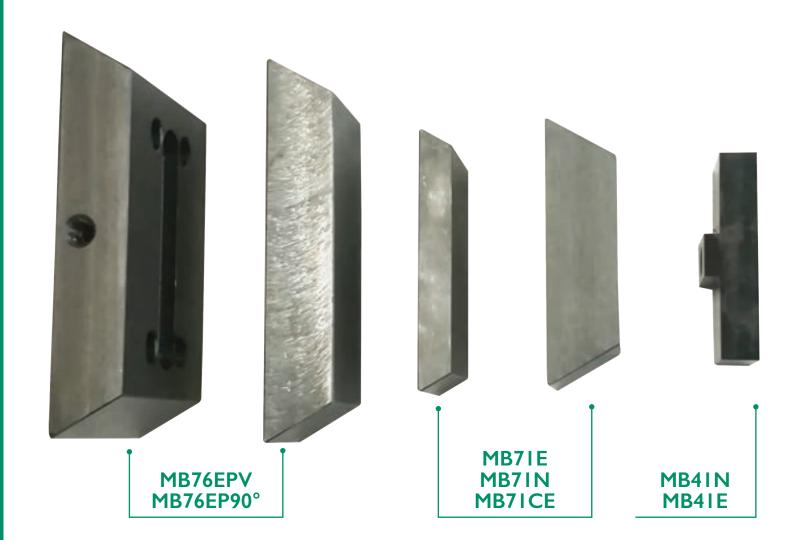
FOR IMPACT

Shanks are the natural union between cliché, punches, type holders, numbering heads and marking machines.

Available in various sizes depending on the different models..

DOVE TAILS





FOR ROLL MARKING

Perfect coupling between rolling machine and typeholders or numbering heads

TABLES



	Mod. T	Mod. TG
Dimensions (mm)	600×600 h 830	600x600 h max 750
Shelf (mm)	600x600 h 40	600×600 h 40
Machines	MB32-41	MB15-19-20-21-32-35-41-71

FOR ALL MACHINES

SUPPORTS

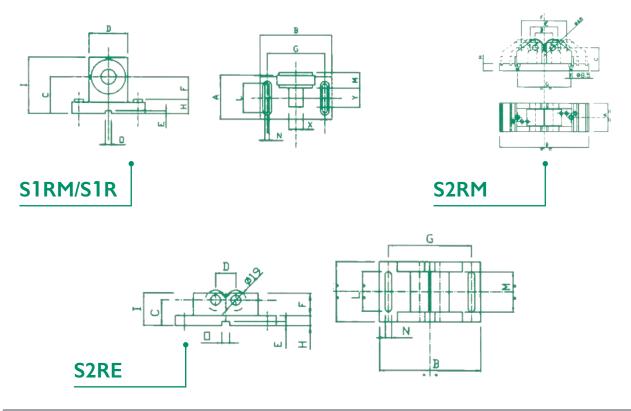




FOR ROLL MARKING

Holding supports: \$1 for round and cave components; \$2 for round parts hold from the external

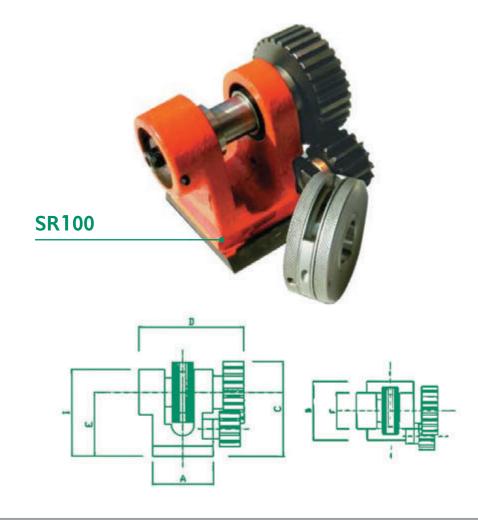




	(mm)	Α	В	С	D	Е	F	G	Н	1	L	М	Ν	X/Y	Ø
SIRM	MB41 - MB71	60	100	51	52	4	33	80	17	75	40	30	6,5	20+optionals	
S2RM	MB41 - MB71	60	100	25	20,2	4	39,5	80	10	32	40	40	6,5		19
SIR	MB41 - MB71	89	175	74	75		48	139,5	26	109	62	52	8	20+optionals	
S2RE	MB71	80	250	62	44	59	58	237	20				11		48

SUPPORTS





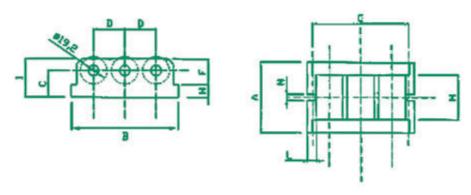
(mm) A B C D E F G H I L M N O Ø SR100 MB7I 58 73 92 97 67 43 83 83

FOR ROLL MARKING ON FLAT SURFACES

SR100 support for circular special dies and conical typeholders



S3R



	(mm)	Α	В	С	D	Е	F	G	Н	1	L	М	Ν	0	Ø
S3R	MB71CE	110	170	42	49		40	150	20	60	15	70	10	8	42

SUPPORTS

FOR EXAGONAL/SQUARE BARS TO BE MARKED WITH MB71CE

SR3 support with 3 rolls or 2 rolls and a central special die

Chem-Etch machine kit

E1030 E1250

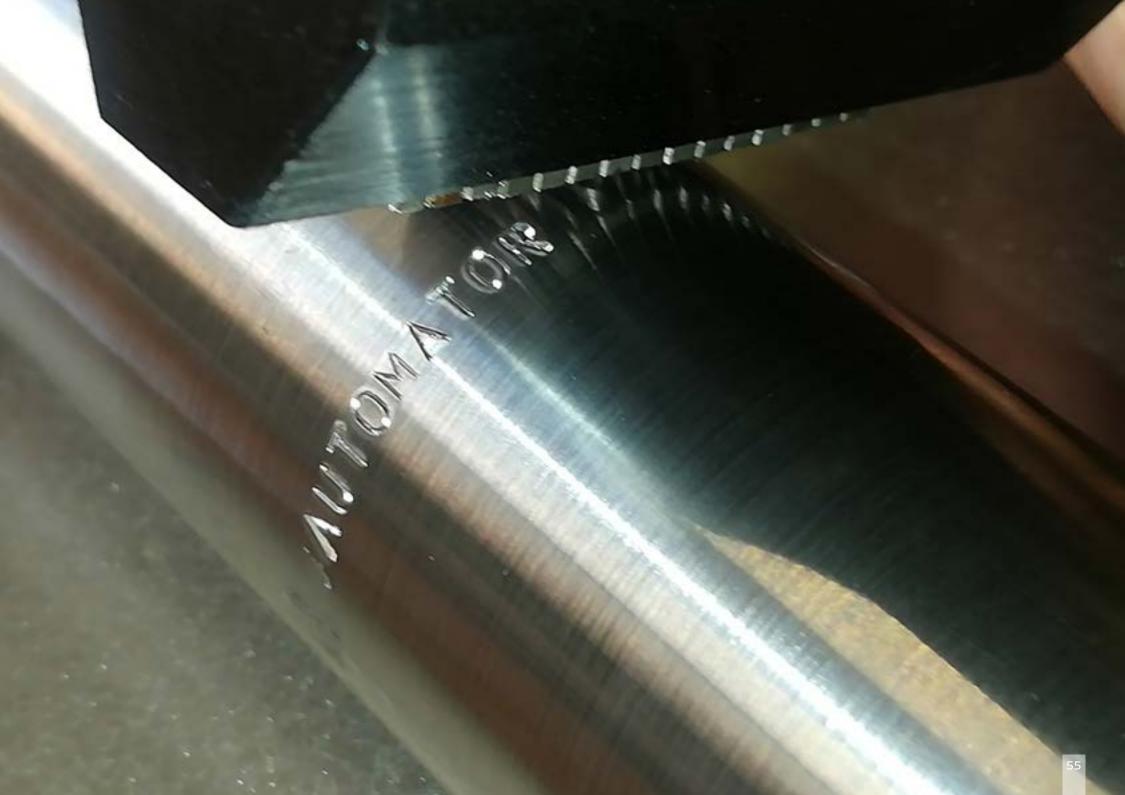
Chem-Etch machine kit, cost effective, for good contrast in marking conductive metals In a small box, there are I hand stamp 20x40mm and the electrolytic unit; 100 blank stencils 75x56mm and a contact plate with cables and 2 liquids.

Two models available, different in the power, from 30VA for 1030 to 60VA for E1250, and in the output, adjustable from 6 to 12V for E1250

It's easy even for creating masks or stencils, using the bench of a PC - connecting labelling machine.



































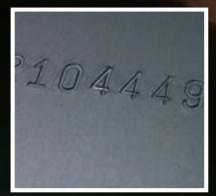




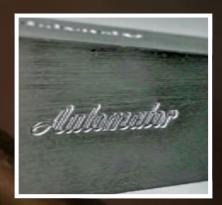
















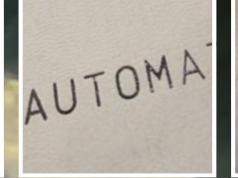
















































































THE BIGGEST MARKING FAMILY IN THE WORLD.



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